

# Au<sup>7+</sup> Ion Irradiation Induced Phase Transitions and Morphological Modifications in SnO<sub>2</sub> Thin Films

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## Abstract

*Amorphous SnO<sub>2</sub> thin films deposited by thermal evaporation on fused silica are irradiated by Au<sup>7+</sup> ions with energy 75 MeV at different fluences. Au<sup>7+</sup> ion irradiation with varied fluences induces the phase transition from amorphous to nanocrystalline phase of SnO<sub>2</sub>. Pure orthorhombic to mixed phase transition and increase in nanocrystallite size is noted with the increase in ion fluence. Red shift in the energy band gap from 3.96 eV to 3.65 eV is attributed to increase in the crystallite size on irradiation. Surface morphology studies indicate increase in grain size and grain agglomeration on irradiation. Phase and morphology of irradiated SnO<sub>2</sub> thin films strongly depend on ion fluence.*

**Keywords:** SHI irradiation, Grain agglomeration, nanocrystalline SnO<sub>2</sub>, phase transition

## Introduction

Nanocrystalline SnO<sub>2</sub> thin films are extensively used in dye-sensitized solar cells, TFTs and gas sensing devices due to improved electrical and gas sensing properties and short response time [1-4]. SnO<sub>2</sub> is a wide band gap semiconductor and typically exists in two crystallographic forms; rutile (tetragonal) and orthorhombic. In the bulk form, rutile is the most stable phase whereas orthorhombic phase is observed only at high pressures and temperatures [5-7]. Several research groups have reported pure as well as mixed phase nanocrystalline SnO<sub>2</sub> thin films using various thin film deposition techniques such as pulsed laser deposition, chemical vapour deposition, RF sputtering and spin coating [6-13]. In most of these techniques, further thermal processing is required for crystalline phase formation. Thermal processing of thin films often leads to wide size distribution that considerably affects device efficiency [4, 14-16]. Swift heavy ion irradiation is widely used technique for modification of thin film properties. Modifications induced in thin film target by SHI irradiation depend on the thin film properties and ion beam parameters such as ion species (mass and charge state), ion energy and ion fluence [17]. Ion beam parameters provide precise control on induced modifications through interaction of ions with target material [18-19]. Thus, SHI irradiation technique proves to be an effective tool for synthesis of thin films with desirable properties. In the present study, synthesis of nanocrystalline SnO<sub>2</sub> thin films by Au<sup>7+</sup> ion irradiation is reported. Effect of increase in ion fluence on structure and morphology of SnO<sub>2</sub> thin films is discussed.

## Experimental

Amorphous SnO<sub>2</sub> thin films of 100 nm thickness are deposited on fused silica substrates using thermal evaporation technique. Commercially available 99.9% pure rutile SnO<sub>2</sub> powder is used for evaporation. These films are irradiated uniformly at room temperature by 75 MeV Au<sup>7+</sup> ions under high vacuum using 15 UD Pelletron Accelerator at Inter University Accelerator center, New Delhi, India. The

irradiation is carried out at three different fluences namely  $1 \times 10^{11}$  ions/cm<sup>2</sup>,  $1 \times 10^{12}$  ions/cm<sup>2</sup> and  $1 \times 10^{13}$  ions/cm<sup>2</sup>. The range of Au<sup>7+</sup> ions in SnO<sub>2</sub> is 6.70 μm as calculated from SRIM 2008.04 [20]. Thus the irradiating ions transfer their energy to the target thin film throughout its thickness and come to rest in the substrate.

Crystalline phase formed after irradiation is identified by glancing angle X-ray Diffraction (GAXRD) using Rigaku Ultima-IV X-Ray Diffractometer and Raman spectroscopy by Renishaw In-Via Raman microscope. Optical studies are carried out using absorption measurement with UV-Vis double-beam spectrophotometer CARY 5000. Surface morphology of the as-deposited and irradiated films is studied using FESEM. A focused electron beam of 5 kV is used to capture the FESEM images.

## Results and Discussion

### GAXRD Study

Irradiation induced phase and size of the crystallites is determined using GAXRD pattern. Fig. 1 shows GAXRD patterns obtained for as-deposited and irradiated SnO<sub>2</sub> thin films. GAXRD pattern of as-deposited film indicates amorphous nature of the film. GAXRD patterns of the irradiated films show several diffraction peaks corresponding to polycrystalline nature of the films and are in accordance with JCPDS data obtained using PCPDFWIN program. Films irradiated with ion fluences  $1 \times 10^{11}$  ions/cm<sup>2</sup> and  $1 \times 10^{12}$  ions/cm<sup>2</sup> show peaks corresponding to pure orthorhombic phase of SnO<sub>2</sub> (JCPDS, Card No. 78-1063 and 29-1484). A mixed (orthorhombic and tetragonal (T)) phase of SnO<sub>2</sub> is observed for the film irradiated at highest ion fluence (JCPDS, Card No. 78-1063 and Card No. 03-1116). Irradiation induced phase transition shows strong dependence on irradiation fluence.

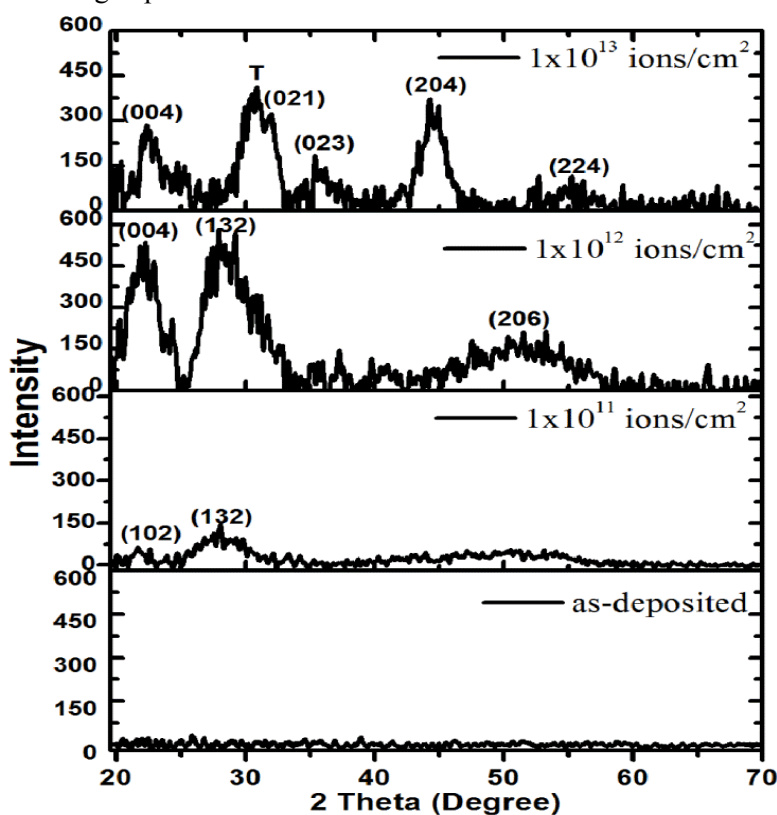


Fig. 1 GAXRD patterns of as-deposited and irradiated SnO<sub>2</sub> thin films.

During SHI irradiation, irradiating ions will transfer huge amount of kinetic energy to the target electrons. If this electronic energy loss ( $S_e$ ) exceeds threshold value ( $S_{eth}$ ), dense electronic excitations give rise to cylindrical latent tracks of few nanometres dimensions. Melting of the target material along tracks takes place due to heat dissipation. Further rapid quenching of the melt occurs during heat transfer to much cooler surrounding. If quenching process slows down, atomic motions triggered result in recrystallization of the melt. As the recrystallization process is restricted to the track dimension nanophases formation is expected [17-21]. For 75 MeV  $Au^{7+}$  ions in  $SnO_2$  thin films,  $S_e$  calculated using SRIM-2008.04 is 19.72 keV/nm. The value of latent track radius ( $R_e$ ) calculated using Szenes model [22] is 6.57 nm. Hence, formation of nanocrystalline phases with their dimension restricted to 6.57 nm is expected. The average crystallite size determined from FWHM of the XRD peaks using Debye-Scherrer formula is 2 nm, 3 nm and 5 nm for the films irradiated with ion fluence  $1 \times 10^{11}$  ions/cm<sup>2</sup>,  $1 \times 10^{12}$  ions/cm<sup>2</sup> and  $1 \times 10^{13}$  ions/cm<sup>2</sup> respectively.

Increase in intensity of the peaks with increase in the ion fluence indicates irradiation enhanced crystallization of the films. Enhanced crystallization in irradiated films occurs due to energy deposition by irradiating ion. Energy density deposited ( $P$ ) by ion to the target can be calculated using the equation [23],

$$P = S_e / (\pi R_e^2) \quad (1)$$

The value of energy density deposited per ion in our case is 0.145 keV/nm<sup>3</sup>. The total amount of energy deposited by ions to the system increases with increase in the ion fluence. At higher fluences, high energy deposition increases crystallization of  $SnO_2$  thin films.

### Raman Spectroscopy Study

The Raman spectra obtained by excitation with a 514.5 nm argon laser for as-deposited and irradiated  $SnO_2$  films are shown in Fig. 2. Raman spectrum obtained for the as-deposited film shows very weak intensity peaks near 123 cm<sup>-1</sup> and 778 cm<sup>-1</sup> corresponding to  $B_{1g}$  and  $B_{2g}$  vibrational modes of  $SnO_2$  [24]. These modes are observed with increased intensity in the irradiated films due to crystalline phase formation [25].

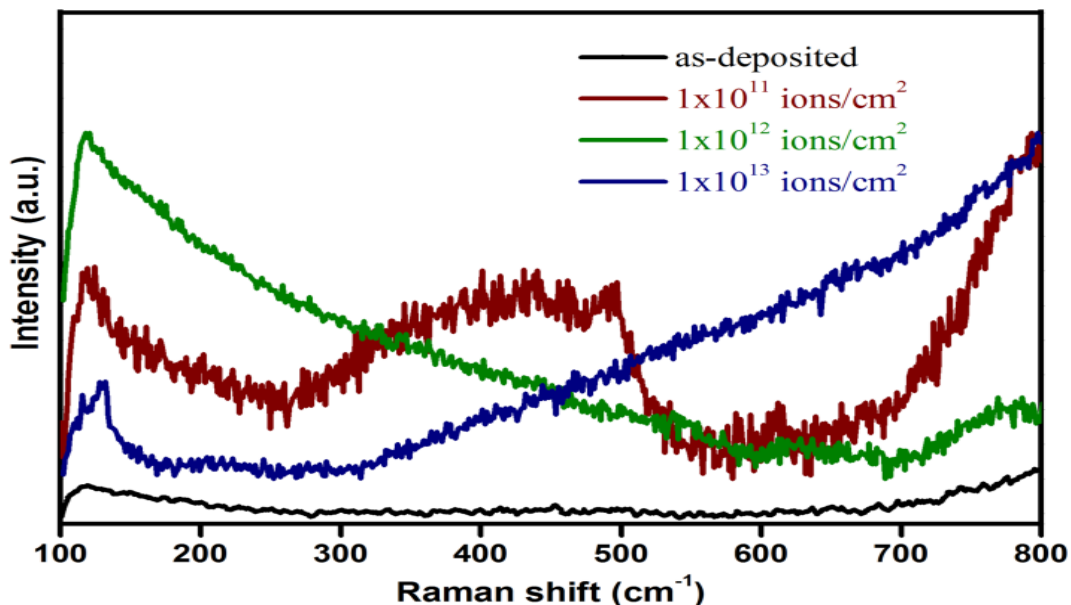
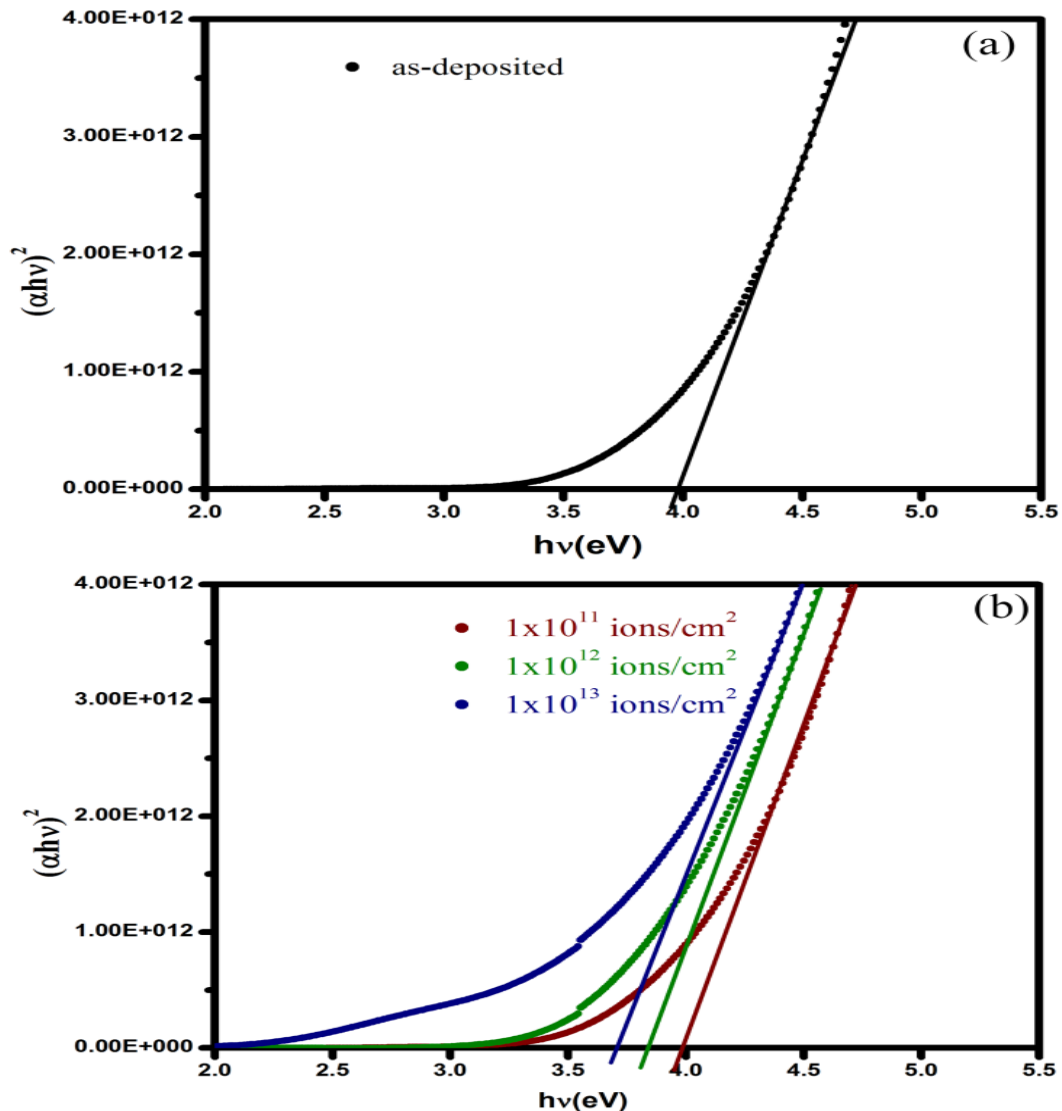


Fig. 2 Raman spectra for  $SnO_2$  thin films.

In case of the film irradiated with ion fluence  $1 \times 10^{11}$  ions/cm<sup>2</sup>, a broad peak observed from 300 cm<sup>-1</sup> to 550 cm<sup>-1</sup> indicates the presence of A<sub>2g</sub> and A<sub>2u</sub>(TO) mode at 425 cm<sup>-1</sup> and 476 cm<sup>-1</sup> respectively [26, 27]. This unusual band broadening can be attributed to weak nanocrystalline phase formation and various defects introduced by irradiating ion beam at this fluence [25, 28-29]. Band broadening disappears at higher ion fluences. Increase in crystallinity of the films with increase in the ion fluence is supported by Raman spectra where vibrational modes show improved intensity.

### UV-Vis Spectroscopy

Optical energy band gap is measured using UV-Vis absorption spectroscopy. Fig. 3 (a) and 3 (b) show energy band gap calculated for as-deposited and irradiated films using Tauc's plot of  $(\alpha h\nu)^2$  versus photon energy  $h\nu$  (eV) where  $\alpha$  is absorption coefficient,  $h$  is planks constant and  $\nu$  is frequency of light. The optical band gap ( $E_g$ ) is determined by extrapolating linear portion of  $h\nu$  at  $\alpha=0$  [30].

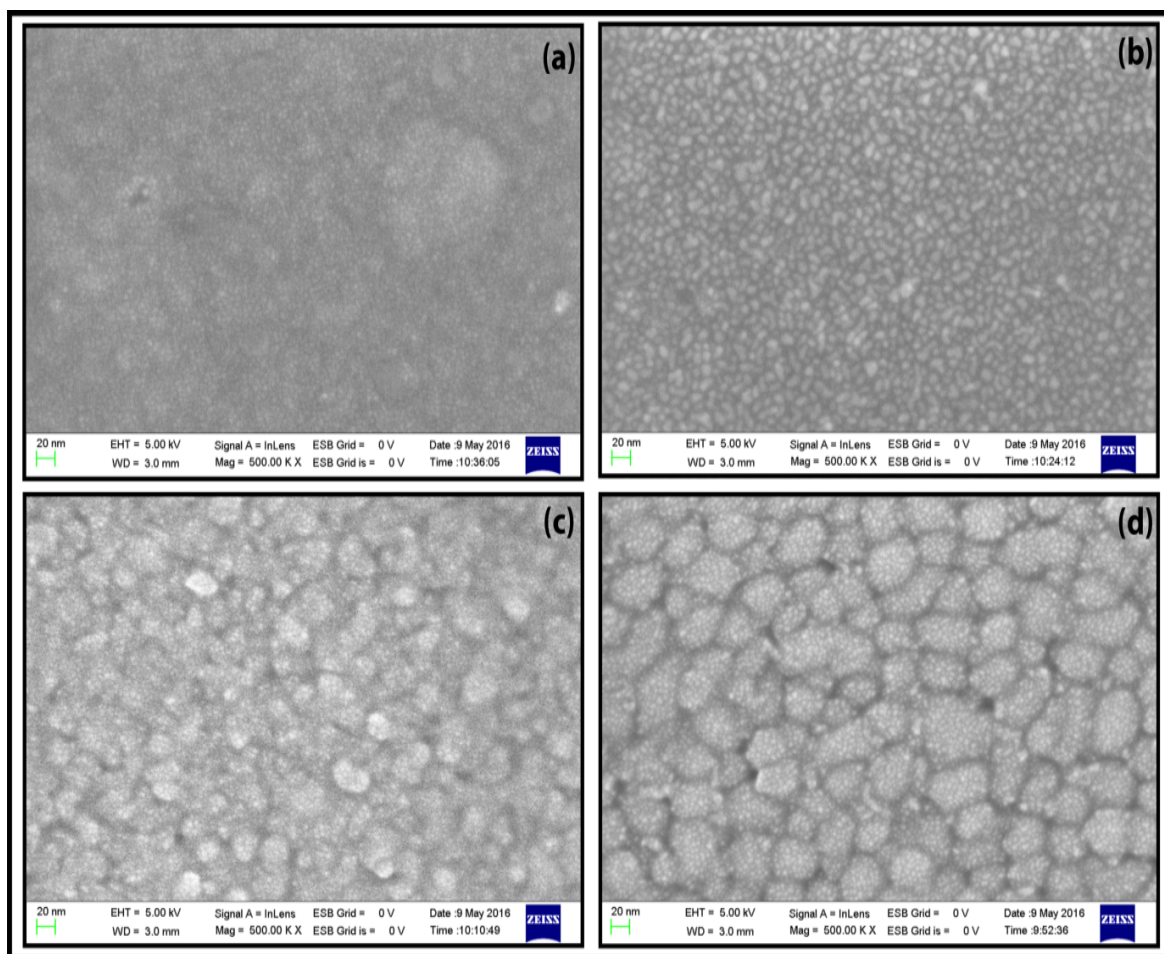


**Fig. 3** Plot of  $(\alpha h\nu)^2$  versus  $h\nu$  for (a) as-deposited film and (b) irradiated SnO<sub>2</sub> thin films.

The band gap value for the as-deposited film is 3.96 eV. For the film irradiated at fluence  $1 \times 10^{11}$  ions/cm<sup>2</sup> no substantial shift in the band gap is observed. Energy band gap decreases to 3.82 eV and 3.65 eV for ion fluences  $1 \times 10^{12}$  ions/cm<sup>2</sup> and  $1 \times 10^{13}$  ions/cm<sup>2</sup> respectively. This decrease in the band gap is attributed to irradiation induced increase in crystallization evident from GAXRD studies. The value of band gap reported for orthorhombic phase is more than that for tetragonal phase of SnO<sub>2</sub> [6, 11]. Here reduction in the band gap at highest fluence also indicates stoichiometric deviation in SnO<sub>2</sub> thin films [30]. Au<sup>7+</sup> ion irradiation induced crystallization and phase transition alters the band gap of SnO<sub>2</sub> thin films.

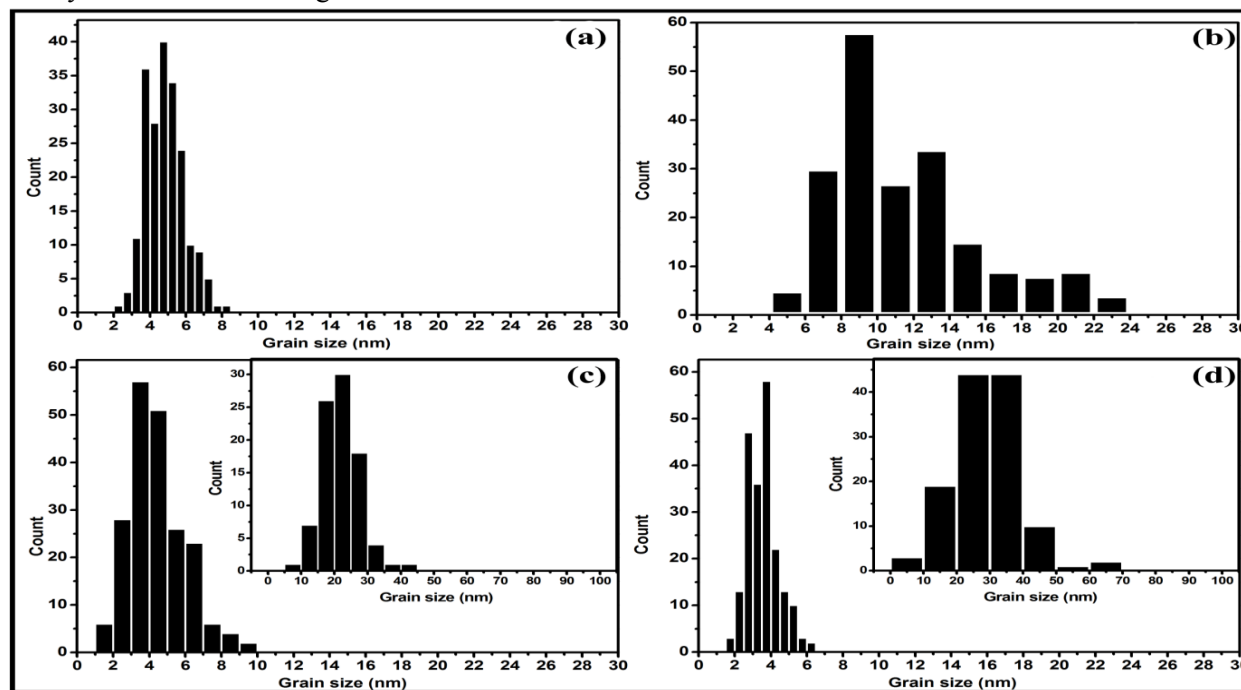
### FESEM Study

Variation in surface morphology of the films with ion fluence is studied using FESEM images. Fig. 4(a) shows FESEM image of the as-deposited film. Fig. 4 (b-d) show FESEM images of 75 MeV Au<sup>7+</sup> ion beam irradiated films at fluences  $1 \times 10^{11}$  ions/cm<sup>2</sup>,  $1 \times 10^{12}$  ions/cm<sup>2</sup> and  $1 \times 10^{13}$  ions/cm<sup>2</sup> respectively. The as-deposited film shows spherical grains at film surface. At ion fluence  $1 \times 10^{11}$  ions/cm<sup>2</sup> formation of larger grains is observed. With increase in the ion fluence, grain agglomeration results in formation of nanoclusters. It is also observed that the size of these nanoclusters increases with increase in the ion fluence.



**Fig. 4** FESEM images of (a) as deposited SnO<sub>2</sub> thin film and Au<sup>7+</sup> ion beam irradiated SnO<sub>2</sub> thin films at fluence (b)  $1 \times 10^{11}$  ion/cm<sup>2</sup> (c)  $1 \times 10^{12}$  ions/cm<sup>2</sup> (d)  $1 \times 10^{13}$  ion/cm<sup>2</sup>.

Grain size distribution for all the films is studied using histogram plots shown in Fig. 5(a-d). The as-deposited film shows maximum grains in the size range 3-6 nm. For the film irradiated with ion fluence  $1 \times 10^{11}$  ions/cm<sup>2</sup>, grain size increases to the range of 6-14 nm. Further increase in the ion fluence leads to nanocluster formation. Insets for Fig. 5 (c) and (d) show size distribution of the nanoclusters observed for the films irradiated at fluence  $1 \times 10^{12}$  ions/cm<sup>2</sup> and  $1 \times 10^{13}$  ions/cm<sup>2</sup> respectively. No such nanoclusters are observed for the film irradiated at ion fluence  $1 \times 10^{11}$  ions/cm<sup>2</sup>. For the film irradiated at fluence  $1 \times 10^{12}$  ions/cm<sup>2</sup>, nanoclusters with the average size of 20-25 nm are observed. At the highest fluence, bigger nanoclusters grow further up to  $\sim 70$  nm. For both the fluences, nanoclusters are made of evenly distributed smaller grains of  $\sim 4$  nm.



**Fig. 5** Grain size distribution of (a) as-deposited SnO<sub>2</sub> thin film and Au<sup>7+</sup> ion beam irradiated SnO<sub>2</sub> thin films at fluence (b)  $1 \times 10^{11}$  ion/cm<sup>2</sup> (c)  $1 \times 10^{12}$  ions/cm<sup>2</sup> (d)  $1 \times 10^{13}$  ion/cm<sup>2</sup>.

FESEM studies indicate ion beam induced grain growth and grain agglomeration with increase in the ion fluence. Equation 1 shows total amount of energy deposited to the system increases with increase in the ion fluence. This releases greater heat which tends to increase system temperature. At higher temperatures, grain boundary pinning prevents individual grain growth and nanocluster formation due to grain agglomeration is observed [31]. Increase in grain agglomeration at highest fluence results in bigger nanocluster formation.

## Conclusion

Au<sup>7+</sup> ion irradiation induced structural and morphological modifications in amorphous SnO<sub>2</sub> thin films have been studied. Irradiation at lower fluences induces pure orthorhombic phase. Mixed phase of orthorhombic and tetragonal SnO<sub>2</sub> is reported at the highest fluence. Red shift of the band gap is attributed to irradiation induced crystallization. FESEM study reveal irradiation induced grain size increase and nanocluster formation with increase in the ion fluence. Energy deposition by irradiating Au<sup>7+</sup> ions control phase transition and morphological modifications in SnO<sub>2</sub> thin films.

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